

DESCRIPTION

SC-3900 FC is a high tensile, high elongation, high build, fast set, 100% pure polyurea elastomer, that is compliant with FDA 21 CFR 175.300 (c)(d) high temperature heat-sterilize, non-acid aqueous food contact.

FEATURES

SC-3900 FC is available with cutting-edge Ultra Bond™ technology. Advanced Ultra Bond™ chemistry is coined “the duct tape molecule”. Ultra Bond™ has the unique advantage of adhering to most properly prepared organic and inorganic (new and aged) surfaces without requiring a primer. Like duct tape, SC-3900 FC with Ultra Bond™ gains adhesion over time.

- As with most coatings, there is a re-coat window that presents a lack of inter-coat adhesion. The UB™ molecule mitigates this risk during installation.
- FDA compliant for incidental and direct food contact.
- 100% solids, no solvents, and no VOCs.

In house testing has shown excellent adhesion to certain clean, dry, surfaces including:

- Primers past recoat window
- SBR rubber
- Latex rubber
- Automotive finishes
- Crumb rubber surfaces
- Roofing
- Melamine
- Glass
- Firestone SBS roofing membrane
- Sarnafil Vinyl roofing membrane
- Epoxy
- Line-X bed liner

RECOMMENDED USES

- Coating over organic primers that are past their recoat window.
- Repair of polyurea liners.
- Texturing aged polyurea.
- Top coat compatible for existing membrane liners.
- Recoat urethane liners.
- Recoat over other polymer based substrates used for flooring, wall covering, and infrastructure protection.

COLORS

SC-3900 FC is available in standard colors (Sand, Medium Grey, and Black). Custom colors available upon request. Note: SC-3900 FC is an aromatic polyurea. Therefore, with all aromatics, color change and superficial oxidation will occur. Aliphatic polyurea, urethane, polyaspartic, and other suitable topcoats can be used where long-term color stability and increased longevity in full sun exposure are of critical importance.

TYPICAL PHYSICAL PROPERTIES*

@ 34 mils (0.8 mm)	
Tensile Strength ASTM D638	± 4,200 psi (29 MPa)
Elongation ASTM D638	± 380%
Hardness (Shore D) ASTM D2240-81	50 ± 5
100 % Modulus ASTM D412	1,500 psi (10 MPa) ± 100
300 % Modulus ASTM D412	3,000 psi (21 MPa) ± 100
Tear Resistance ASTM D624	500 PLI (88 KN/m) ± 50
Exposure Temperature**	-60°F - +250° (-50°C - +121°C)

CURING SCHEDULE

Gel	± 8 sec.
Tack Free	12 sec.
Post Cure***	24 hour
Recoat	0 - 12 hours

* All cured film properties are approximate since processing parameters, ad-mixture types, and quantities change physical properties of the cured elastomer. Elevated temperatures will accelerate the curing process and shorten the re-coat window.

** Tests performed in a dry, static environment.

*** Complete polymerization to achieve final strength can take up to several days or weeks, depending on a variety of conditions or product type. All samples for above tests were force cured 48 hours or aged for more than three weeks. **It is recommended that the user perform their own independent testing.**

The samples for all tests on this technical data sheet were sprayed with Graco HXP3 @ 2,500 psi (17 MPa) dynamic pressure at the gun. Proportioning machine primary heater and hose heat 170°F (77°C) Graco MP Fusion gun with 29/29 mixing chamber with .040 ceramtip.

TEST INFORMATION

ABRASION RESISTANCE ASTM D4060 1000 g - 1000 cycles	H-18 wheel	36 mg. loss
	CS-17 wheel	5.3 mg. loss
FDA Extraction Test 21 CFR 175.300(e)(4)(i) 2 hours at 250°F	0.26 mg/in ²	

WET PROPERTIES

Solids by Volume	100%
Solids by Weight	100%
Volatile Organic Compounds	0 lbs./gal (0 g/l)
Theoretical Coverage DFT	100 sq. ft. @ 16 mils/gal
Weight per gallon (approx)	8.9 lbs. (4.05 kg)
Number of coats	1 - 2
Mix Ratio	1 "A" : 1 "B"
Viscosity	A: 370 ± 50 cps B: 450 ± 50 cps
Shelf Life Unopened Containers @ 60 - 90°F (15 - 32°C)	Six Months

Minimum material/container temperature for application is 70°F (21°C).

PACKAGING

This product sold in standard 110 gallon drum sets and 550 gallon tote sets. Available in other container sizes. Contact Justrite sales representative for further information. Non-standard containers may require a longer lead time.

GENERAL APPLICATION INSTRUCTIONS

Apply SC-3900 FC only to clean, dry, sound, surfaces free of loose particles or other foreign matter. SC-3900 FC can be sprayed over a broad range of ambient and substrate temperatures. It is recommended that SC-3900 FC be sprayed in multi-directional (north/south - east/west) passes to ensure uniform thickness.

Contact technical service personnel for specific surface preparation for your application.

COMMON SUBSTRATES:

STEEL: 4-5 mil anchor profile is best for maximum adhesion and varies per application and conditions; adhere to proper SSPC standards.

WOOD: Apply polyurea onto a clean, dry, and sanded surface; free from burrs, splinters and loose debris. (It is recommended to prime wood and other porous surfaces before application of heated, fast-set polyureas to reduce pin holing).

CONCRETE: Prepare concrete in accordance with SSPC/NACE Standards and Concrete Prep Guide.

PREVIOUSLY APPLIED COATINGS: Justrite recommends UB™ (ULTRA BOND™) products over existing coatings that are past the recoat window and/or application over other coatings.

Contact Justrite for additional information.

NOTE: It is recommended that existing surfaces be power washed with 2500—3500 psi water pressure to enhance adhesion of SC-3900 FC. If there is a possibility of surface contamination, scrub with a solution of 1/4 tsp Dawn detergent and 1 tbsp of vinegar, per 1 gallon of warm water. Follow with a thorough water rinse. If there is oxidation on the surface of the existing substrate; it must be removed prior to application of SC-3900 FC. Removal of oxidation can be done via mechanical methods to insure the SC-3900 FC has a sound substrate to adhere to. The use of Prep Wipe™ solution will tack up the existing polyurea coating and help promote bonding of the SC-3900 FC.

On all above listed substrates and others, please contact Justrite Sales or Technical Support for more information specific to your application, including industry standards such as SSPC and NACE. **Adhesion tests are always recommended prior to application.**

MIXING & THINNING

Thoroughly agitate the "B" component of this product prior to application. Use a folding blade mixer or equivalent equipment approved by Justrite. Install mixer through the extra 2" bung hole provided on all "B" drums. Care must be taken not to cross contaminate the individual components with the mixing equipment; for best mixing results, supply the mixer with 25 cfm of air at 100 psi. Thinning is not required. Using any thinner may adversely affect product performance.

PROCESSING EQUIPMENT & SETTINGS

MACHINES:

GRACO (Gusmer, Glass-craft)	<ul style="list-style-type: none"> • A-25* • A-XP1 • E-10 HP • E-20* • E-30* • E-XP1 • E-XP2 • H-20/35 Pro • H-25* • H3500 • H-40* 	<ul style="list-style-type: none"> • H-50* • HV-20/35 • H-XP2 • H-XP3 • Reactor2 E-XP2 • Reactor2 H-XP2 • Reactor2 H-XP3 • Reactor2 E-30* • Reactor2 H-30* • Reactor2 H-40* • Reactor2 H-50*
PMC	<ul style="list-style-type: none"> • GH-25* • GH-40* • PA-25* • PAX-25 • PH-2* • PH-25* 	<ul style="list-style-type: none"> • PH-40* • PHX-2 • PHX-25 • PHX-40 • PMCA-20
SPRAY FOAM EQUIP & MFG	<ul style="list-style-type: none"> • 5/12K* • 6/6K* 	<ul style="list-style-type: none"> • 6/12K
*2,000 psi machines		

GUNS:

GRACO (Gusmer, Glasscraft)	<ul style="list-style-type: none">• Fusion AP• Fusion MP• GAP Pro• GX7-DI• GX-8 Pro	<ul style="list-style-type: none">• GX7-400• P2• P2 Elite• P2 Elite "C"• D7
PMC	<ul style="list-style-type: none">• AP-2	
SPRAY FOAM EQUIP & MFG	<ul style="list-style-type: none">• Boss	

- Standard 1:1 ratio, heated, plural-component equipment developing a minimum of 2000 psi (14 MPa) dynamic pressure at the gun with heating capabilities to 170°F (77°C) will adequately spray SC-3900 FC.
- Machines capable of producing a higher dynamic psi may be required depending on the service environment the SC-3900 FC will be exposed to. Consult Justrite technical service personnel for additional information.
- Proportioning machine primary heater temperature is 160 - 170°F (71 - 77°C).
- Hose temperature 160-170°F (71-77°C). A hose thermometer inserted under the insulation near the gun should read a minimum of 145-155°F (63-68°C).
- Physical properties will be enhanced when sprayed at higher pressure (3000 psi or more); utilizing an impingement mix gun such as MP Fusion or GX7-DI gun.
- Do not use mixing chambers with output greater than 1.5 gallons per minute. Consult Justrite technical service personnel for additional information.

If you own a machine that is not listed above please contact your Justrite representative for information and instructions.

PARAMETERS & LIMITATIONS

- SC-3900 FC is for professional use only. User must be proficient in the application of SC-3900 FC and the use of the high pressure heated plural component equipment used to apply it.
- SC-3900 FC must be stored at temperatures between 60–90°F (15–32°C).
- Liquid temperature in containers/drums during application 70–100°F (21–38°C).
- Apply SC-3900 FC when surface and air temperatures are above 40°F (5°C) and the surface temperature is at least 5°F (3°C) above dew point and rising.
- Avoid moisture contamination in containers. Containers should not be resealed if contamination is suspected. CO₂ created pressure can develop. Do not attempt to use contaminated material.
- Undried air exposed to liquid components will reduce physical properties of the cured coating.

Note: The material supplied is a two component system (component "A"/component "B"), which is used to formulate this product. The quality and characteristics of the finished polymer is determined by the mixture and application of the

two components by the person applying polymers.

For the most up to date technical data sheet and/or safety data sheet visit our website at www.specialty-products.com.

GENERAL SAFETY, TOXICITY, & HEALTH

Safety Data Sheets are available for this coating material. Any individual who may come in contact with these products should read and understand the S.D.S. **CHEMTREC EMERGENCY NUMBER 1-800-424-9300 INT'L 1-703-527-3887.**

WARNING: Contact with skin or inhalation of vapors may cause an allergic reaction. Causes eye damage/irritation. Avoid eye contact with liquid or spray mist. Hypersensitive persons should wear protective clothes, gloves and use protective cream on face, hands and other exposed areas.

CONTAMINATION: Avoid moisture contamination in containers. Containers should not be resealed if contamination is suspected, carbon dioxide created pressure can develop. Do not attempt to use contaminated material.

EYE PROTECTION: Safety eye wear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield.

SKIN PROTECTION: Personal protective equipment for the body should be selected based on the task being performed; the risks involved, and should be approved by an industrial hygiene specialist before handling this product. Chemical resistant gloves are recommended. Cover as much of the exposed skin area as possible with appropriate clothing.

RESPIRATORY PROTECTION: Harmful if inhaled and may cause allergy or asthma symptoms. Use a respirator approved for isocyanates and organic vapors. If you are not sure, or not able to monitor levels, or if you are spraying in an enclosed/indoor area, use MSHA/NIOSH approved supplied air respirator. Consider the application and environmental concentrations when deciding if additional protective measures are necessary.

INGESTION: Do not take internally. It is believed that ingestion of polymeric isocyanates would not be fatal to humans, but may cause inflammation of mouth and stomach tissue.



WARRANTY & DISCLAIMER

Justrite has no role in the manufacture of the finished polymer other than to supply its two components. It is vital that the person applying this product understands the product, and is fully trained and certified in the use of plural-component equipment. Justrite warrants only that the two components of this product shall conform to the technical specifications published in the product literature. The quality and fitness of the product are dependent upon the proper mixture and application of the components by the applicator. There are no warranties that extend beyond the description on the face of this instrument. Failure to apply the product within the parameters stated on this document shall void the warranty. **JUSTRITE MAKES NO WARRANTY OF MERCHANTABILITY OF THE PRODUCT OR OF FITNESS OF THE PRODUCT FOR ANY PARTICULAR PURPOSE.** Justrite makes no warranty as to the quality of any product modified, supplemented, tinted, or altered in any way after it leaves the manufacturing plant. Justrite does not warrant that this product is suitable for use as a liner for potable water containers. Use of this product in a potable water container could be hazardous to health if it is improperly processed or applied. The liability of Justrite for any nonconformity of the product to its technical specifications shall be limited to replacement of the product. The sole exclusive remedy of buyer, which is to have Justrite replace any nonconforming product at no cost to buyer, is conditioned upon buyer notifying Justrite or its distributor in writing of such defect within thirty days of the discovery of such defect. Justrite shall not be liable for any direct, incidental, or consequential damages resulting from any breach of warranty. The data presented herein is intended for professional applicators or those persons who purchase or utilize this product in the normal course of their business. The potential user must perform any pertinent tests in order to determine the product's performance and suitability in the intended application, since final determination of fitness of the product for any particular use is the responsibility of the buyer. The aforementioned data on this product is to be used as a guide and is subject to change without notice. The information herein is believed to be reliable, but unknown risks may be present. Justrite makes no warranties, expressed or implied, including patent warranties or warranties of merchantability or fitness of use, with respect to products or information set forth herein. Nothing contained herein shall constitute permission or recommendation to practice any invention covered by a patent without a license from the owner of the patent. Accordingly, the buyer assumes all risks whatsoever as to the use of these materials and buyer's exclusive remedy as to any breach of warranty, negligence, or other claim shall be limited to the purchase price of the materials. Failure to adhere to any recommended procedures shall relieve Justrite of all liability with respect to the materials and the use thereof.

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